

Product specification – fence panels*Specyfikacja produkcyjna – panele ogrodzeniowe*
 Symbol SC 72 009E
 Edition 01
 Date 07.03.2005
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1. Product name

Fence panel Nylofor 2D Super, polyester coated

Dimensions	Draw. No
2500x1030	FP-020-00
2500x1230	
2500x1430	
2500x1630	
2500x1830	
2500x2030	
2500x2430	

2. Description

Welded panel made out from zinc coated steel wires, polyester coated after welding.
 Dimensions and tolerances according to drawing.

3. Technical data

Dokument drukowany z systemu. Obowiązuje bez podpisu.

Wire properties		
	Line wires	Cross wires
Diameter and tolerance	8,00 +/- 0,20 mm	6,00 +/- 0,20 mm
Tensile strength Rm	500 - 700 N/mm ²	500 - 700 N/mm ²
Zinc quantity	40 g/m ²	40 g/m ²

Panel properties	
Difference in diagonals	max. 3 mm
Flatness	max. 20 mm
Weld strength	min. 40 Nm
Condition of surface	Wires without scratches and burrs, welds without excessive flash

Powder coating	
Type of coat	Polyester
Thickness of coat	min 100 µm
Condition of coat	Coat tight and homogenous
Color of coat	Green, RAL 6005 and others on request

4. Packing

- panels are delivered on wooden two-way pallets,
- 30 panels on pallet,
- every pallet has a label stating number of panels, mesh size, width and height of the panel.

Applies to: Sales		Supervision: KJ	
Date of previous issue:	Worked by : <i>Paweł Spieszko</i>	Approved : <i>Waldemar Mnich</i>	